



Installation Instruction - Replacing Door Magnets on Warming Cabinets



1. Remove the outside top panel by unscrewing the 4 top panel screws and lift the panel out. Remove the inside top panel by unscrewing the 2 screws and lift the panel out.



3. Remove the 8 screws at the back of the cabinet and slide out both side panels.
5. Remove magnet strip located on the inside of the header assembly drawer. Use a flathead screwdriver for this task.
6. Remove the magnet strip located on the bottom of the cabinet.
7. A hammer may also be applied to the screwdriver to tap away the old magnet strip (which may have some dry rot). Be careful not to gouge the steel surface.



2. Remove the 2 screws located inside the cabinet (one on each side) near the bottom.



4. Lay the cabinet on its back. Remove its base and insulation.



Information regarding this product is
subject to change without prior notice.

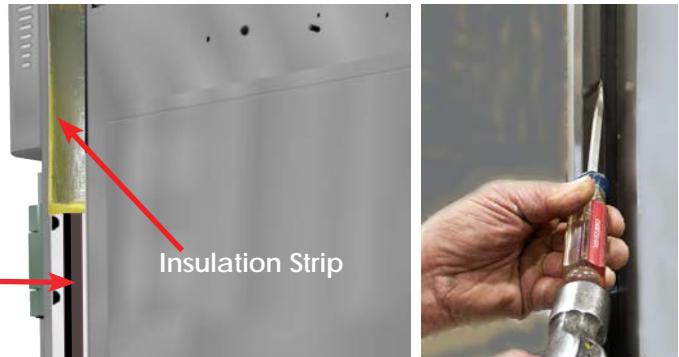
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8. Remove the insulation strips from both cabinet sides.
9. Then remove the magnet strips from both sides.

At this point, all 4 magnet strips (top, bottom and both sides) should be removed from the cabinet.



Magnet revealed after a section of side panel insulation strip is removed



10. Remove old gasket from the door. Re-apply a new gasket by fitting its V-profile in the door grooves. Make sure the new gasket is also pressed firmly into the door groove corners. (Picture left shows the gasket's V-profile.)
11. Using the door gasket as a guide, cut a magnet strip length to fit each side (allowing an extra 1-2" length than the gasket per side).
12. Place the cut magnet strip on the gasket side was cut for. **Important:** To make sure it has the right North-South polarity, it should center on and cover the width of the gasket as shown in the first picture on the right.



Correct Polarity Alignment



Incorrect Polarity Alignment



13. If it lays off-center on the gasket, its North-South polarity is wrong (see second picture on the right). Correct this by lifting up the magnet strip and turn it END FOR END to change the polarity.
14. After aligning the magnet strip to a gasket side in the correct polarity, spray 393 glue on one side of the magnet strip.
15. Then transfer the magnet strip (in its correct polarity orientation) to the cabinet side where the old magnet strip for that side was. Do this for all four magnet strips.

Caution: Make sure the glued magnet side is placed to the cabinet surface.

16. After applying the new magnets, the gasket on the door should seal onto the cabinet when the door is closed. If the door does not shut, recheck the polarity of the magnets. The magnet polarity orientation could have accidentally been turned in the gluing process.
17. Reassemble the cabinet--re-install the insulation in its former locations and re-install and re-secure all panels.

Parts Used in this process-

W0142 (393 glue - headliner, trim, laminating adhesive), W0048 (Magnet Roll), W0501 (Gasket)

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