

## Instruction for Use - Retrofitting Warming Cabinets with Seismic Brackets

To retrofit seismic brackets to warming cabinets:

1. Remove the top screw from the right side of the cabinet (Fig. 1).
2. Using the same screw, install the seismic top bracket on the right side of the cabinet (Fig. 2).



Fig. 1: Remove top screw



Fig. 2: Install top bracket - right side

3. Remove the top screw from the left side of the cabinet and install a seismic bracket with the left side screw (Fig. 3).
4. For older cabinets, use a 13/32 diameter drill bit to drill a thru-hole in the bottom hole in both seismic brackets (Fig. 4). **Note:** Newer cabinets already have this 13/32 thru hole, so there is no need to drill. Go to step 5.
  - A. After drilling holes, remove cabinet top panels and clean out all drill shavings.

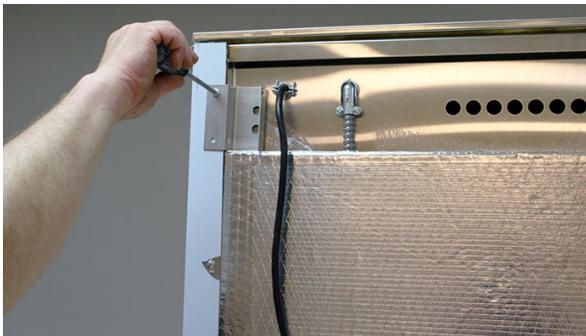


Fig. 3: Remove top screw - left side

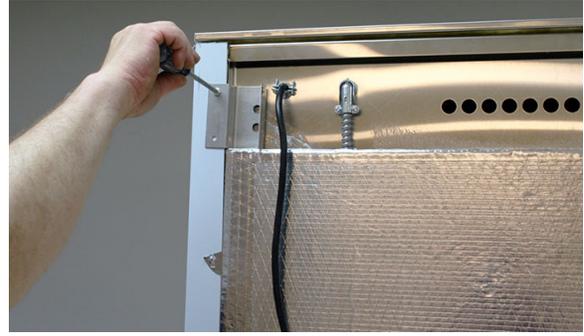


Fig. 4: Remove top screw - left side

5. Remove the second screw from the bottom on both sides of the cabinet (Fig. 5).
6. Line up the seismic bracket with the bottom cabinet holes and mark the top and bottom of the bracket (Fig. 6).

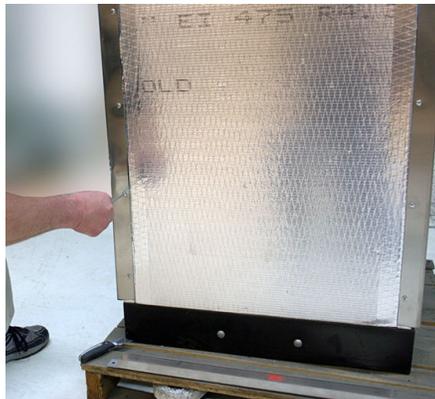


Fig. 5: Remove bottom screw - both sides



Fig. 6: Align bottom bracket with holes

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- Using a utility knife, cut the insulation on the marks (Fig. 7).
- Remove the cut piece of insulation (Fig. 8).



Fig. 7: Cut insulation on marks



Fig. 8: Remove insulation

- Install seismic bracket with the bracket lips to the inside of the unit (Fig. 9).
- Reinstall screws on both sides of the cabinet (Fig. 10).

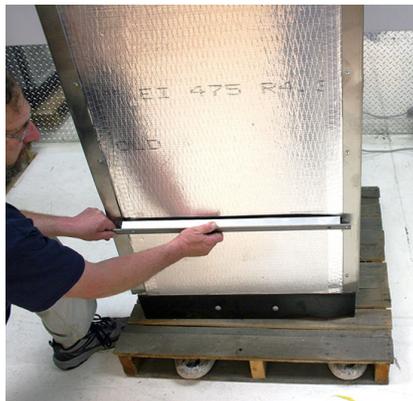


Fig. 9: Install bottom seismic bracket



Fig. 10: Re-install bottom screws - both sides

- Using a 13/32 diameter drill bit, drill a hole through both holes in the seismic bracket (Fig. 11).
- Deburr the hole on the inside of the cabinet.
  - After drilling holes, open door and clean out all drill shavings.



Fig. 11: Drill holes both sides and deburr