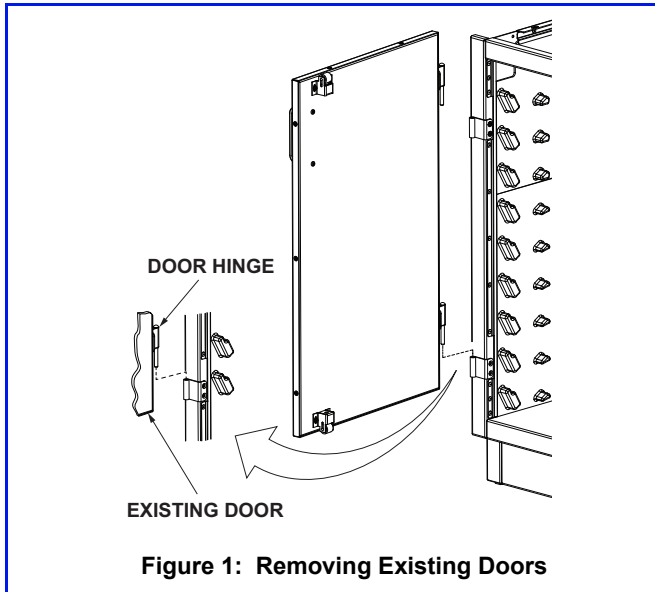


A: Removing Existing Cabinet Doors

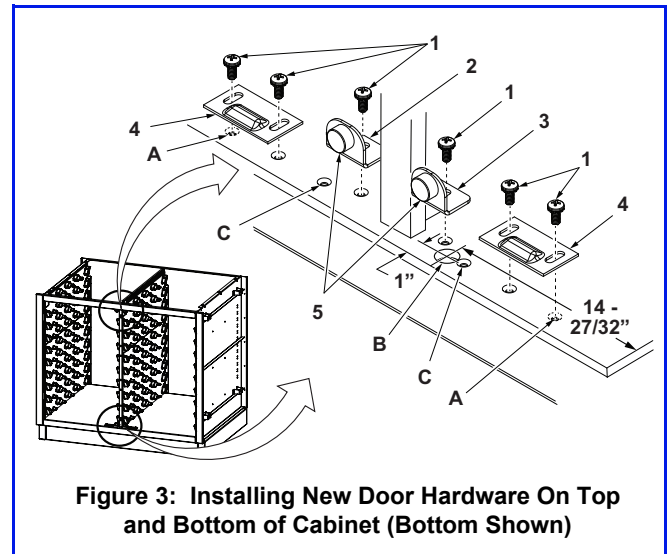
The existing cabinet doors on the Instrument Cabinet must be removed in order for the Door Kit (IC-DRF-44532S) to be installed.

1. Open cabinet doors and lift upwards.
2. Slide the doors off the cabinet hinge. Set the existing doors aside. See Figure 1.



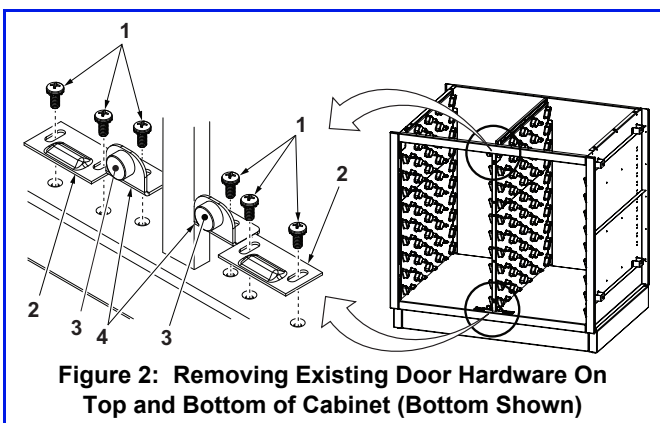
1. Remove the four 8-32 X 3/8" pan head screws attaching the two instrument cabinet door stops to the cabinet. See Figure 2.
2. Remove two 8-32 X 3/8" pan head screws attaching the instrument cabinet door bumper to the cabinet. See Figure 2.
3. Set the six pan head screws aside to be used for installing the new door hardware.

Installing New Hardware



B: Installing New Doors and Hardware

Removing Existing Hardware



| REF | P/N | DESCRIPTION | QTY |
|-----|--|---|-----|
| 1 | H0018-05 | Screw, 8-32 X 3/8 Pan Head, with External Lockwasher, | 6 |
| 2 | IC0900-71 | Door Stop, Instrument Cabinet | 1 |
| 3 | IC0900-71-02 | Door Stop, Instrument Cabinet | 1 |
| 4 | IC0009 | Instrument Cabinet Door Stop | 2 |
| 5 | H0035-02 | Door Bumper | 2 |
| A | New Hole for IC0009 Instrument Cabinet Door Stop | | |
| B | New 1/2" Hole for Door Kit IC-DRF-44532S | | |
| C | Old Hole for IC0009 Instrument Cabinet Door Stop | | |

Figure 2: Removing Existing Door Hardware On Top and Bottom of Cabinet (Bottom Shown)

1. Using the existing Door Stop (p/n: IC0009) as a template, slide it toward the outside of the cabinet.
2. Place the left side hole in the Door Stop over the right side hole in the cabinet floor. Mark the position of the right side hole.
3. Drill and tap a new 8-32 hole for securing the Door Stop.

| REF | P/N | DESCRIPTION | QTY |
|-----|-----------|---|-----|
| 1 | H0018-05 | Screw, 8-32 X 3/8 Pan Head, with External Lockwasher, | 6 |
| 2 | IC0009 | Instrument Cabinet Door Stop | 2 |
| 3 | H0035-02 | Door Bumper | 2 |
| 4 | IC0900-71 | Door Stop, Instrument Cabinet | 2 |

4. Place the Door Stop over the holes and secure with two 8-32 X 3/8" pan head screws removed in previous step.
5. Drill a new 1/2" hole in the cabinet floor for the lock on the new cabinet door. The center for the hole should be 1"- inch from the front of the cabinet and 14-27/32" from the right side of the cabinet. See Figure 3, Item B.
6. Install the new Door Stop (p/n: IC0900-71-02) in the same position as the one removed. Secure the Door Bumper with the 8-32 X 3/8" pan head screw removed in a previous step.

Attaching New Doors (Kit No: IC-DRF-44532S)

The cabinet doors on the Instrument Cabinet Door Kit (IC-DRF-44532S) can now be installed.

1. Place hinge pins of the new doors over the hinge mounts on the Instrument Cabinet and press downward. See Figure 4.
2. Close new doors and verify all attachments align. Make any adjustments necessary.
3. Securely tighten all hardware to make sure the new doors function properly.
4. Door Bumpers (p/n: H0035-02) from the original door stops can be reused with the new door stops. See Figure 3, Items 5.

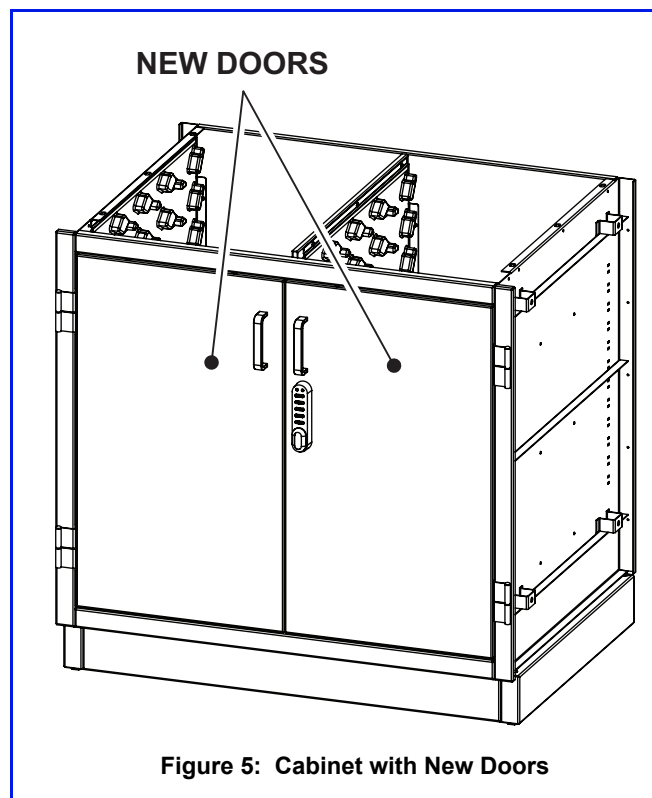


Figure 5: Cabinet with New Doors

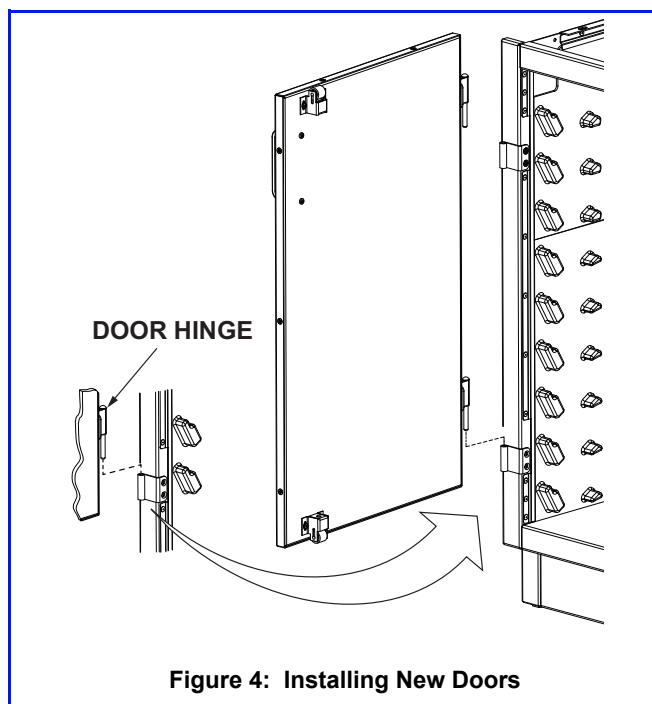


Figure 4: Installing New Doors